



Mapefill MC 06

Dual shrinkage-compensated, super flow micro-concrete

WHERE TO USE

For re-profiling of deteriorated concrete structures, and grouting of concrete structures in thicknesses ranging from 50 mm to 250 mm.

Some application examples

- Structural reinstatement of reinforced concrete beams and pillars.
- Re-profiling spalled marine structures e.g. piers and jetties, after surface preparations.
- Restoring the lower flanges of pre-stressed concrete beams of viaducts.
- Reinstatement of floor beams and slabs after the scarification of deteriorated areas.
- Restoring concrete floors for industrial facilities and transport infrastructure.
- Enlargement of structural sections e.g. of beams and columns.
- Grouting of machine baseplates, bridge bearings.
- Anchoring of posts and columns.

TECHNICAL CHARACTERISTICS

Mapefill MC 06 is a ready-mixed powder composed of high-strength cement, selected aggregates and special additives with an expansive agent prepared according to a formula developed in MAPEI research laboratories.

Mapefill MC 06, once mixed with water, becomes a fluid mortar, suitable for pouring into formwork without

separation of the aggregates even when forming great thicknesses.

Mapefill MC 06, once cured, has the following qualities:

- very high compressive strength;
- modulus of elasticity and coefficients of thermal expansions and permeability to water vapour similar to those of high quality concrete;
- waterproof;
- high adhesion to the old concrete which has been prepared before-hand, and to reinforcing rods especially if they have been treated with **Mapecor 1K** corrosion-inhibiting mortar;
- high resistance to wear due to abrasion.

Mapefill MC 06 is recommended for filling voids up to 250 mm in a single placing.

RECOMMENDATIONS

- Do not use **Mapefill MC 06** on smooth concrete surfaces; roughen them well and insert reinforcing rods if needed.
- Do not use **Mapefill MC 06** for precision grouting, use **Mapecor SP**.
- Do not use **Mapefill MC 06** for applications by spray or trowel, use **Mapecor Thixotropic**.
- Do not add cement or additives to **Mapefill MC 06**.
- Do not add water after the mix has begun to set.
- Do not use **Mapefill MC 06** taken from damaged or opened bags.

APPLICATION PROCEDURE

Preparing the substrate

- Remove degraded and loose concrete until the substrate is solid, resistant and rough. Any previous restoration work which is not soundly bonded should also be removed.
- Clean the concrete and reinforcing rods to remove all dirt, rust, cement laitance, grease, oil and previously applied paints.
- Soak the substrate with water until it is saturated. Allow the excess water to drain away and make sure there is no standing water when placing the mix. If necessary, use compressed air to facilitate the removal of free water.

Preparing the mortar

Pour 3.3-3.5 litres of water into a mortar mixer. Start the mixer and slowly and continuously pour in the **Mapecfill MC 06**. Mix for 1-2 minutes, scraping any unmixed powder off the sides of the mixer and remix for another 2-3 minutes until the mix is fluid and free from lumps.

Depending on the quantity being prepared, **Mapecfill MC 06** may also be mixed in a clean container with a drilling machine and a stirrer attachment.

Avoid stirring an excess of air into the mix.

The expansion of **Mapecfill MC 06** has been calculated to compensate for hygrometric shrinkage. In order to be effective, the forces of expansion must be countered with firm and grout-tight formwork restraints.

The expansion phase is completed during the first days of curing.

Applying the mortar

To facilitate the expulsion of air, pour **Mapecfill MC 06** continuously into the moulds.

Water from the mixed **Mapecfill MC 06** must not be absorbed by the formwork, which should be pre-treated with a form-release oil (e.g. MAPEI's **DMA 1800 MY** form release agent).

Do not vibrate the mortar. Make sure that all parts of the void or gap have been filled. If necessary, use sticks or rods to move the mortar into difficult or congested areas.

Precautions to be observed during application and curing

In hot weather, it is advisable to prevent the material from being exposed to the sun and to use cold water for preparing the mix.

When the temperature is low, the water used for the mix should be around 20°C.

Once poured, **Mapecfill MC 06** must be cured very carefully. The surface of the mortar exposed to air must be protected against the rapid evaporation of water, particularly in warm and windy environments, to prevent plastic shrinkage surface cracks.

Spray water onto the surface during the first 24 hours of curing or apply a suitable curing agent e.g. **Mapecure SP**.

The protection of concrete structures enlarged or repaired with **Mapecfill MC 06** may be enhanced with **Mapelastic Guard**, **Colorite** or **Elastocolor** coating systems, or with **Mapecoat SZ MY** in submerged marine environments.

Cleaning

Before hardening, the mortar can be cleaned from tools with water. After setting, cleaning is difficult and it can only be removed mechanically.

CONSUMPTION

20 kg/m² per cm of thickness.

PACKAGING

25 kg bags.

STORAGE

9 months in its original, unopened packaging in a dry place.

SAFETY INSTRUCTIONS FOR THE PREPARATION AND APPLICATION

Mapecfill MC 06 contains cement that when in contact with sweat or other body fluids causes irritant alkaline reactions and allergic reactions to those predisposed. During use, wear protective gloves and goggles and take the usual precautions for handling chemicals. If the product comes in contact with the eyes or skin, wash immediately with plenty of water and seek medical attention. For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation

TECHNICAL DATA (typical values)

PRODUCT IDENTITY

Strength class according to EN 1504-3:2005 R4

Type: CC

Consistency: powder

Colour: grey

Maximum aggregate size: 6

Bulk density (kg/m³): 1,300

Dry solids content (%): 100

Chloride ions content:
- requirements $\leq 0.05\%$ according to
EN 1015-17 (%) ≤ 0.05

APPLICATION DATA

Colour of mix: grey

Mixing ratio: 3.3 – 3.5 litres water per 25 kg bag

Consistency of the mix: fluid

Density of the mix (kg/m³): ~ 2,290

pH of the mix: > 12

Application temperature range (°C): from +5 to +35

Potlife of the mix (mins): approximately 60

Thickness per application (mm): min. 50 to max. 250

after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting

document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.com.

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.

**All relevant references
for the product are available
upon request and from
www.mapei.com**

PRODUCT PERFORMANCE (13.5% mixing water)			
Performance characteristic	Test method	Minimum requirements according to EN 1504-3 for R4 class mortar	Product performance
Workability, flow diameter (mm):	EN 13395-1	declared value	280
Workability (mins after mixing): - Flow after 30" (cm) - Maximum flow (cm)	EN 13395-2	declared value	5' 46 49 60' 42 49
Compressive strength (MPa):	EN 12190	≥ 45 (after 28 days)	25, after 1 day 55, after 7 days 75, after 28 days
Flexural strength (MPa):	EN 196/1	not required	6, after 1 day 8, after 8 days 9, after 28 days
Modulus of elasticity in compression (GPa):	EN 13412	≥ 20	31, after 28 days
Bond strength to concrete (MC 0.40 type substrate water/cement ratio = 0.40) according to EN 1766 (MPa):	EN 1542	≥ 2	> 2, after 28 days
Capillary absorption (kg/m ² .h ^{0.5}):	EN 13057	≤ 0.5	0.09
Thermal compatibility measured as bonding according to EN 1542, freeze-thaw cycles with deicing salts (MPa):	EN 13687-1	≥ 2 (after 50 cycles)	> 2
Resistance to accelerated carbonation:	EN 13295	depth of carbonation ≤ reference concrete (MC 0.45 type with water/cement ratio = 0.45) according to UNI 1766	passed
Rapid chloride permeability (coulombs):	ASTM 1202	not required	< 1,000
Water absorption test (%):	BS 1881: Part 122	not required	1.7
Volume expansion (%):	ASTM C940	not required	1.1
Reaction to fire:	EN 13501-1	Euroclass	A1

Mapei Indonesia

Jalan Meranti Block L.1, No.6, Delta Silicon 1 Industrial Estate,
Lippo Cikarang, Bekasi 17550 - INDONESIA
Tel (62) 21 8991 1427 - Fax (62) 21 8990 6052
E-mail: mapei@mapei.com.id - Website: www.mapei.com.id

Mapei Far East Pte Ltd

28, Tuas West Road - Singapore 638383
Tel (65) 6862 3488 - Fax (65) 6862 1012/3
E-mail: mapei@mapei.com.sg - Website: www.mapei.com.sg

Mapei (Malaysia) Sdn. Bhd. (231780-K)

Lot 754, Lengkok Emas 1, Kawasan Perindustrian Nilai
71800 Negeri Sembilan D.K, Malaysia
Tel (60) 6 7998028 - Fax (60) 6 7998191
E-mail: mapei@mapei.com.my - Website: www.mapei.com.my



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